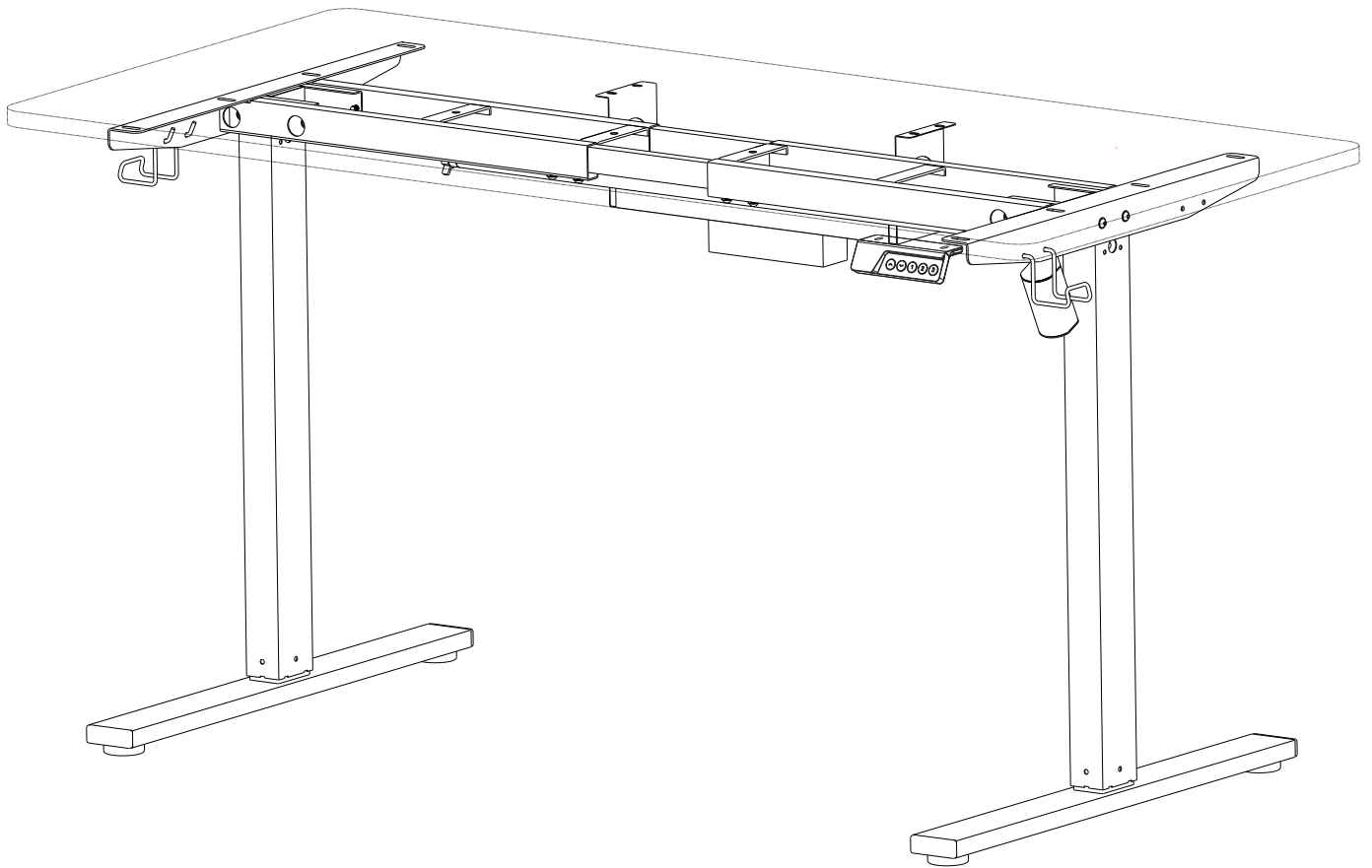


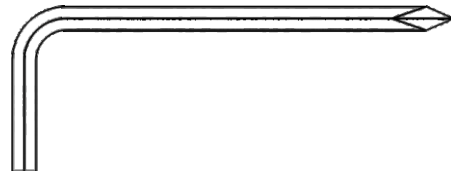
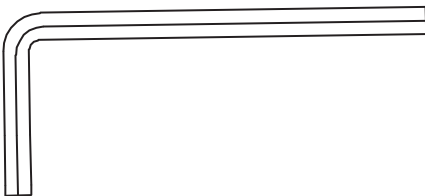
Electric Standing Desk Frame Model:SD04-S2



If you encounter any issues, please contact us at
cs@siago.team for support.



Tools required for assembly



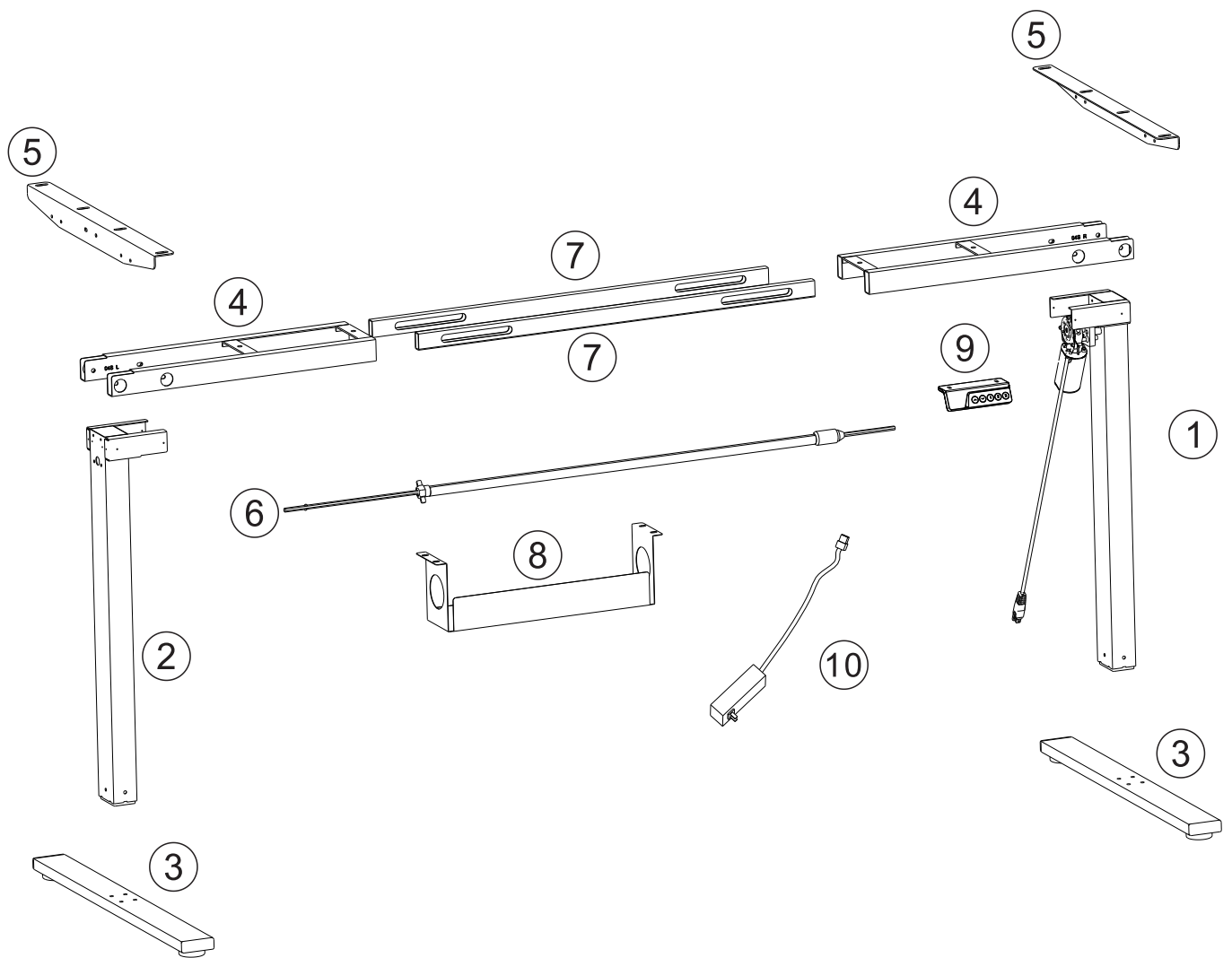
Safety Instructions

- Please do not exceed the weight limitations of this item.
- Do not stand on or use any part of this item as a step ladder.
- Firmly secure all bolts, screws, and knobs before use.
- Reconfirm that all bolts, screws, and knobs are secure every 90 days.
- Fasten screws loosely during initial assembly. Do not firmly tighten the screws until the item is completely assembled.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- If any parts are missing, broken, damaged, or worn, stop using this product until repairs are made or factory replacement parts are installed.
- Do not use this item in a way inconsistent with the manufacturer's instructions as this could void the product warranty.

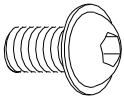
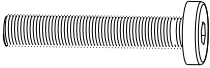
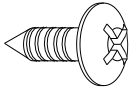
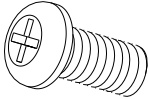
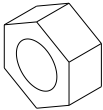
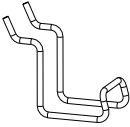
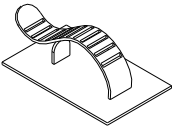
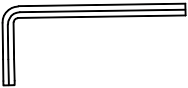
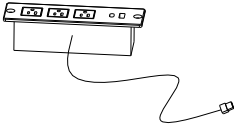
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Parts List



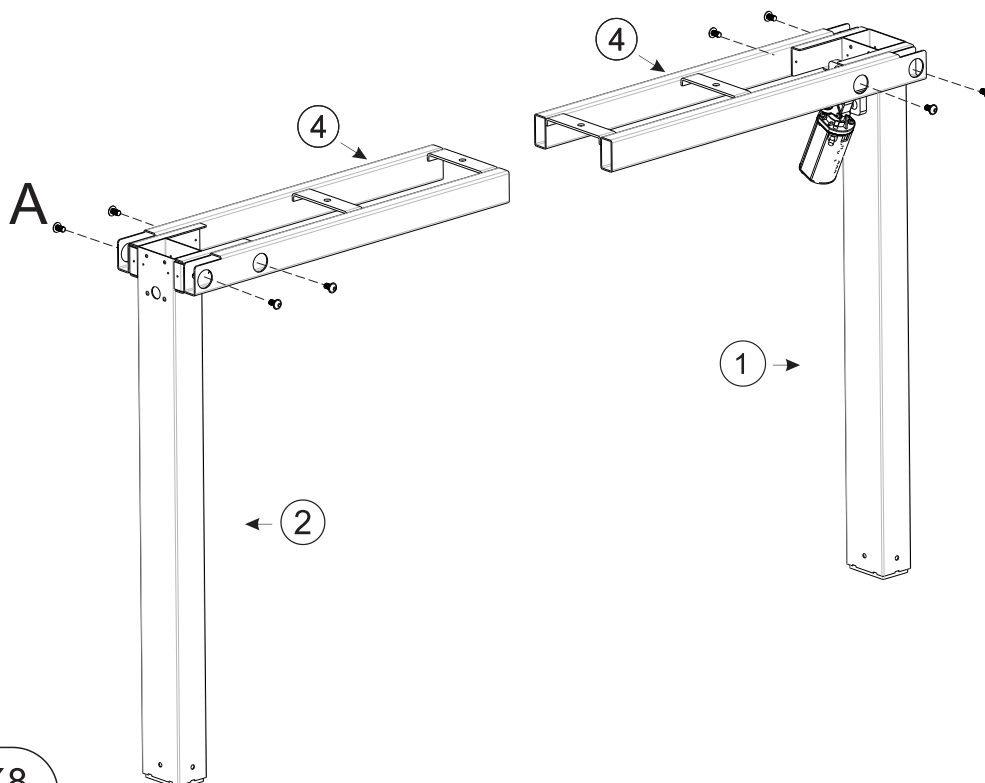
Screws Pack

A		M6*12mm	20pcs
B		M6*35mm	8pcs
C		M5*16mm	18pcs
D		M4*12mm	2pcs
E		M4	2pcs
S		Hooks	2pcs
G		Cable Ties	4pcs
H		Cross Allen Wrench	1pc
I		4mm Allen Wrench	1pc
V		Power Strip	1pc

Installation Steps

Step 1

Align ④ with the two holes below ① and ②



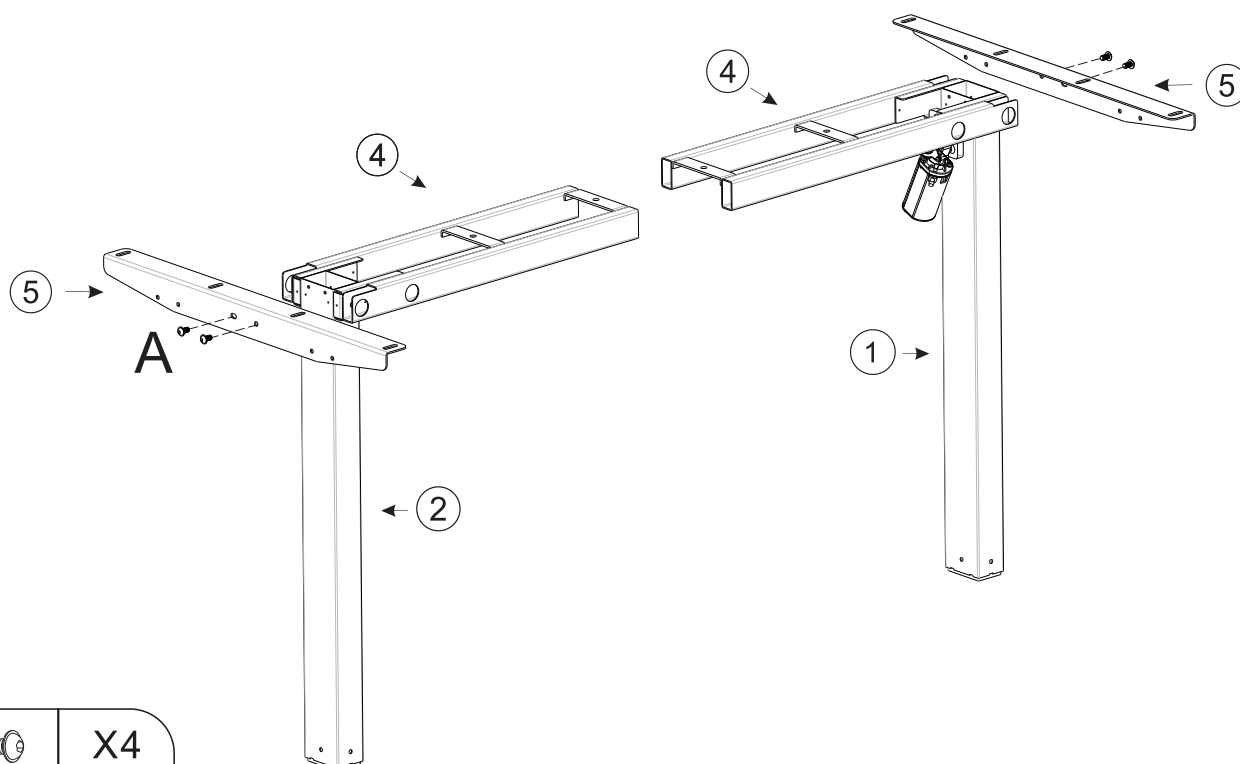
A



X8

Step 2

Insert one screw first and do not fully tighten it.
After both screws are in place, tighten them securely.



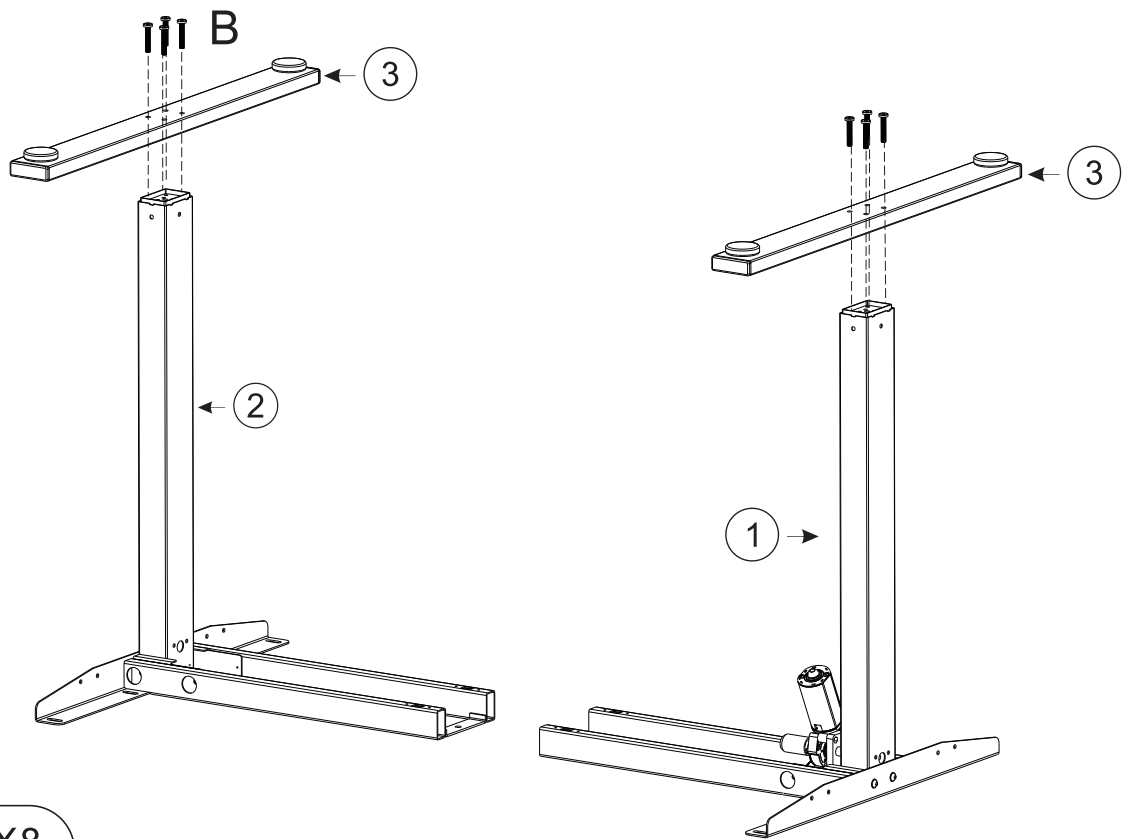
A



X4

Note: Do not fully tighten the screws until all of them are in place.

Step 3



B

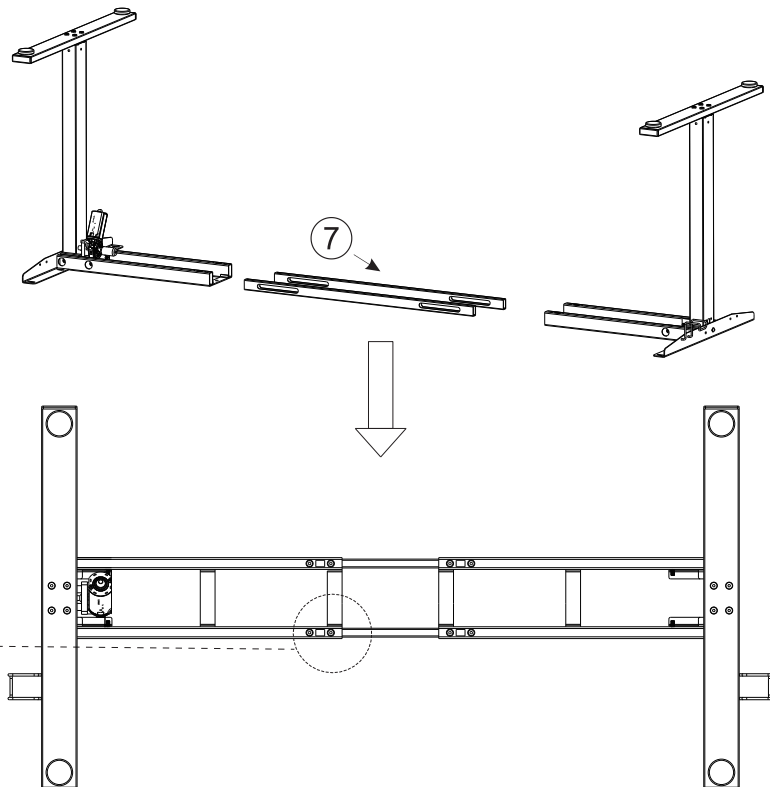
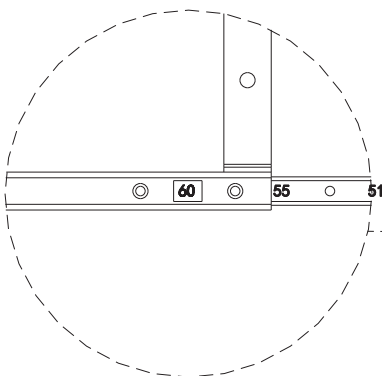


X8

Step 4

Pull the frame until your desired scale mark appears.

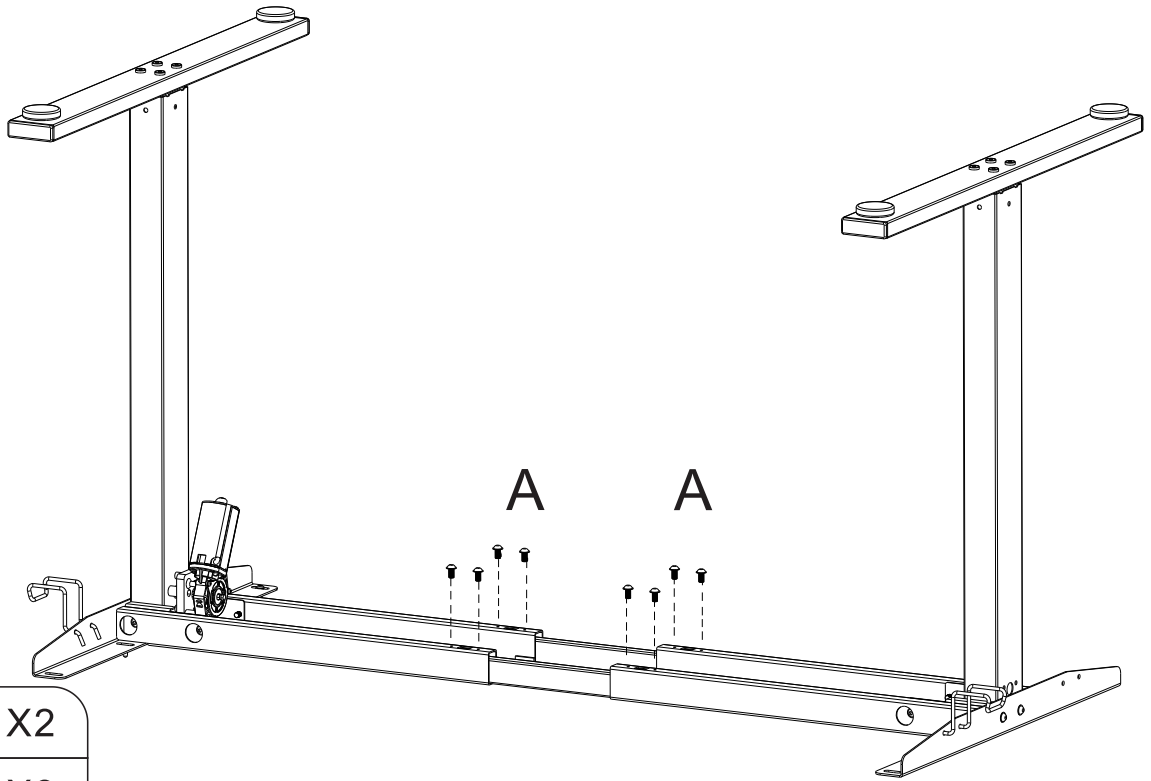
Frame Scale Mark	For Desktop Width	Best Fit
48	44"-48"	48"
51	49"-51"	51"
55	53"-56"	55"
60	57"-59"	60"
63	60"-64"	63"
71	65" or wider	71"



Note: Do not fully tighten the screws until all of them are in place.

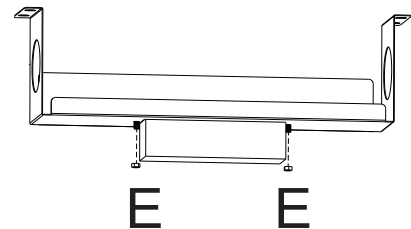
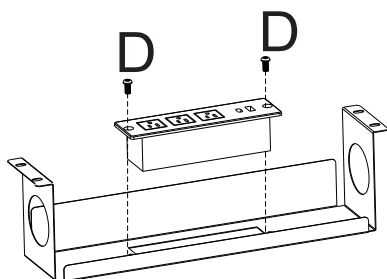
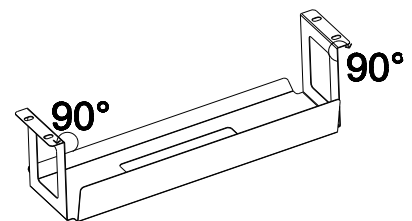
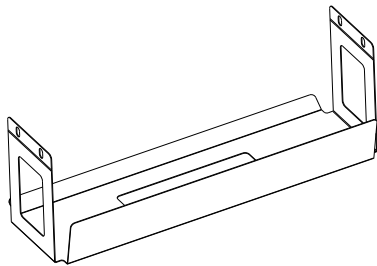
Step 5

Screw A just needs to press against the componen
Hook S must be installed before attaching the desktopt



S		X2
A		X8

Step 6

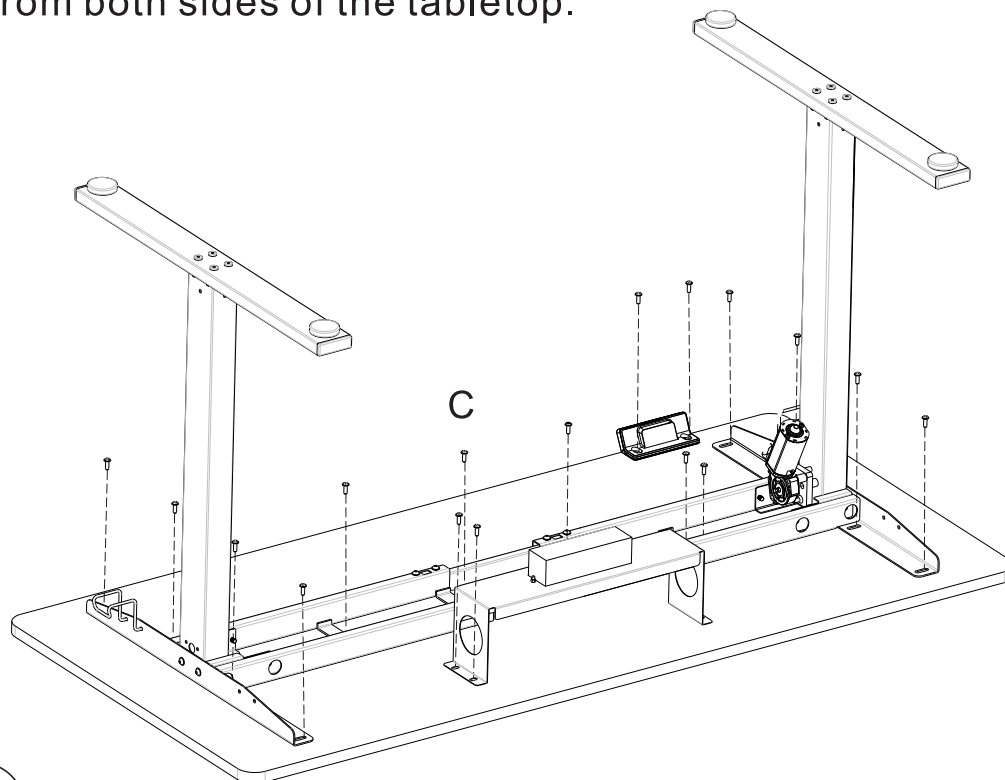


E		X2
D		X2

Note: Do not fully tighten the screws until all of them are in place.

Step 7

Board need to be purchased separately. Before tightening screw C, check that the frame is centered and evenly spaced from both sides of the tabletop.



C



X18

Step 8

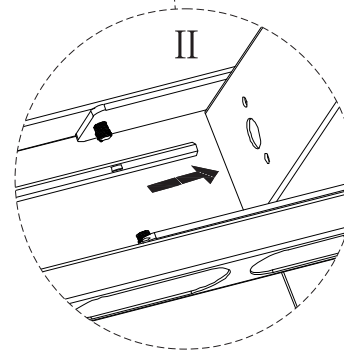
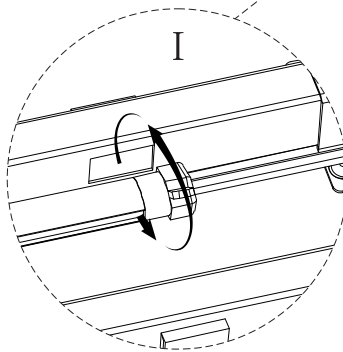
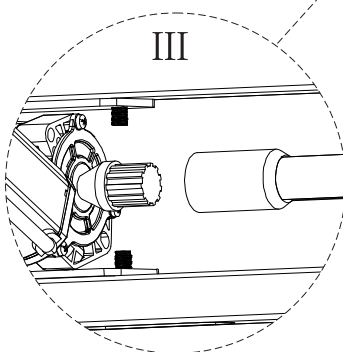
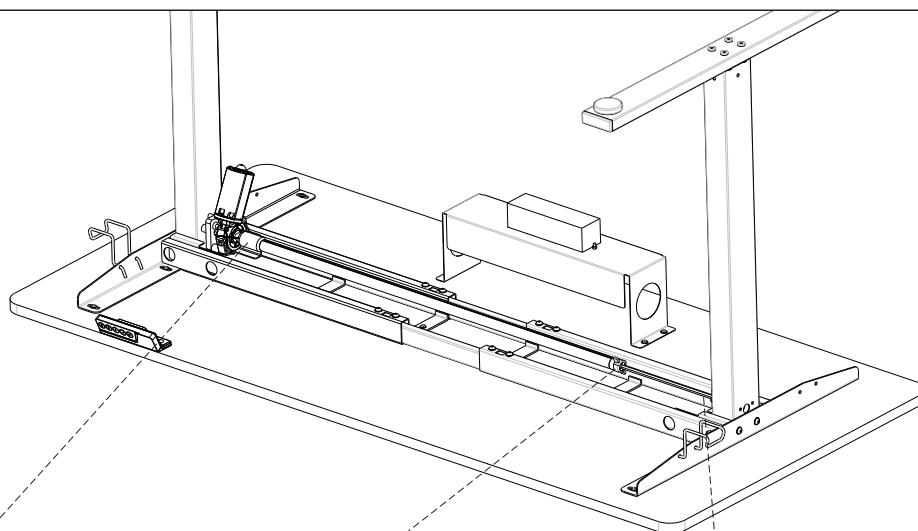
I. Rotate the lock to adjust the length of motor rod.



II. Insert the rod into the hole on one side leg until it stops.



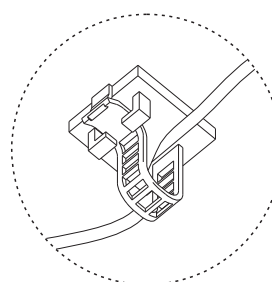
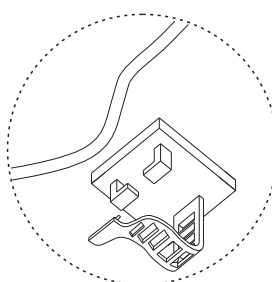
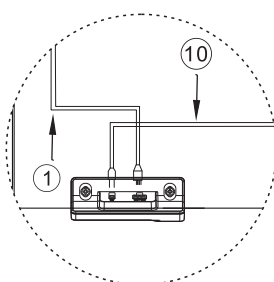
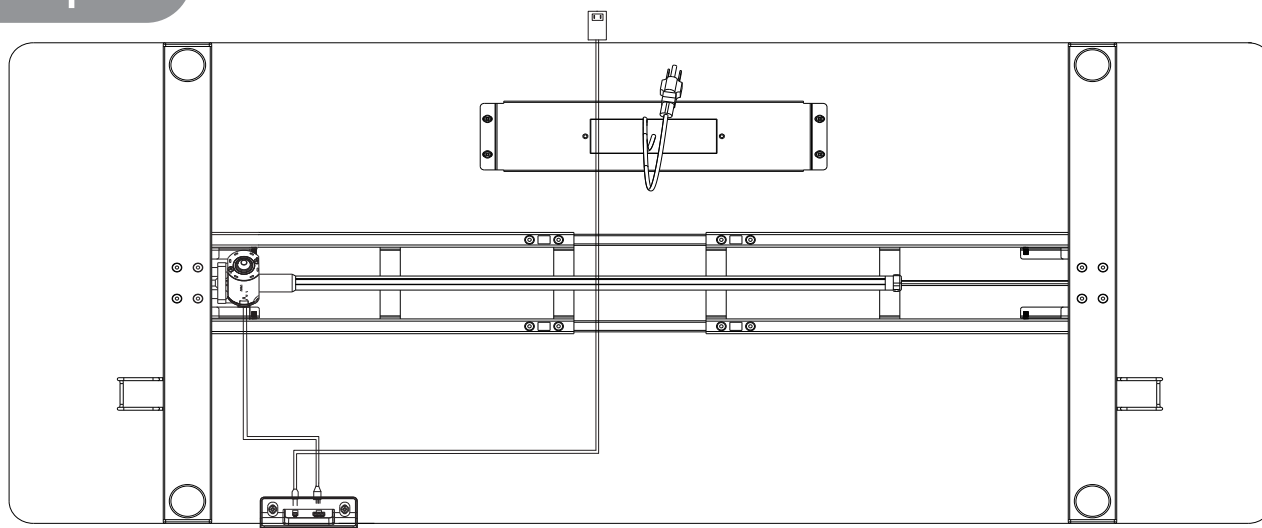
III. Connect the other side of the rod to the motor, then tighten.



Note: Do not fully tighten the screws until all of them are in place.

Step 9

Fully tighten all screws to lock it.

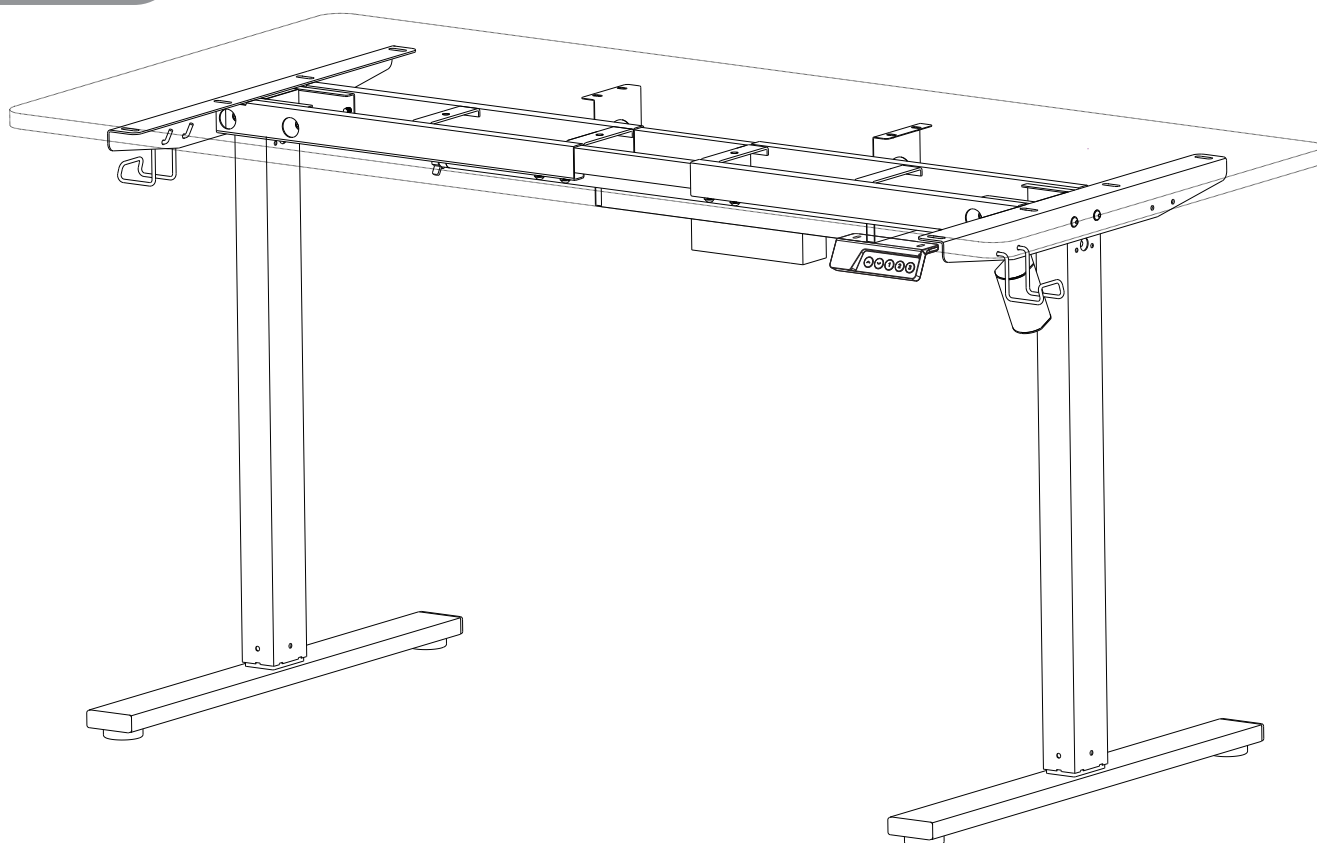


G

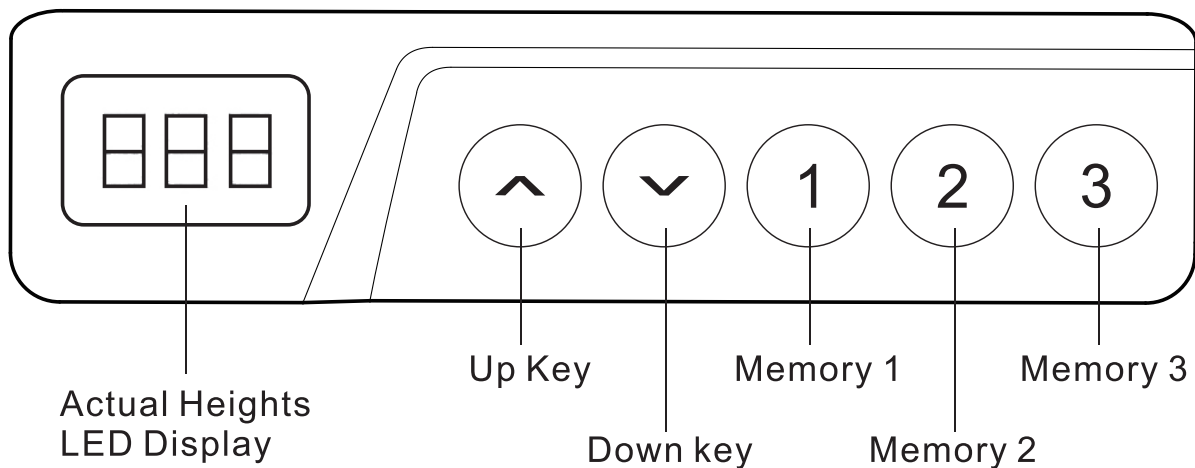


X4

Step 10



Controller Guidelines



Raise the Desk	Press the "^" button, the desktop upward run, until reach the highest point of the desktop or the button is released.
Lower the Desk	Press "v" button, the desktop run down, until reach the lowest position or the button is released.
Store Position	The hand controller can store to 3 points, the storage method is as follows, Long press any key 1-3 for 3 seconds to set the memory gear; H1, H2, and H3 exit after 2 seconds storage location to the corresponding label at this time.
Select Height Setting	Press the "1" or "2" or "3" button, and the desktop will move to the height that was previously set for that button.
Child Lock	Lock : Hold down the "^"and "v"keys at the same time for 3 seconds. When the manual controller displays LOC , the system is locked and cannot be lifted or lifted. In the locked state. Unlock : Press and hold the "^"and "v"keys for 3 seconds. When the manual display changes from LOC to normal digital display, the system is unlocked.
Initialization Operation/Reset	When the system is abnormal, you need to make standing desk initialized.Initialization operation: Press the "v" button, until the motor stopped then after 5 second, enter the initialization mode automatically.The Led display " rES ". At this time can't loosen the"v"button, if loosen "v" button system initialization stop .The lifting leg slowly descends to the lowest end. When the lifting leg reaches the lowest end and rebounds 0.5cm, the initialization ends.

Error Code Guidelines

Error code	Instructions	How to do?
E31	Abnormal power supply voltage (voltage below 20V).	Replace the power adapter.
E32	Abnormal power supply voltage (voltage higher than 36V).	Replace the power adapter.
Hot	Continuous operation within 5 minutes and the stop interval is less than 10 seconds.	Wait for 15 minutes before exiting the "Hot" state or restart after power off.
E10	Motor line not connected.	Check the connecting line.
E20	Motor over load.	Reduce the load.

If you have any problems installing or using your standing desk, do not hesitate to contact us.

Email: **cs@siago.team**

Warning

The manufacturer and seller explicitly disclaim any liability for any personal injury or property damage caused by the user's failure to follow the instructions for assembly, incorrect use, improper maintenance, or unauthorized modification.