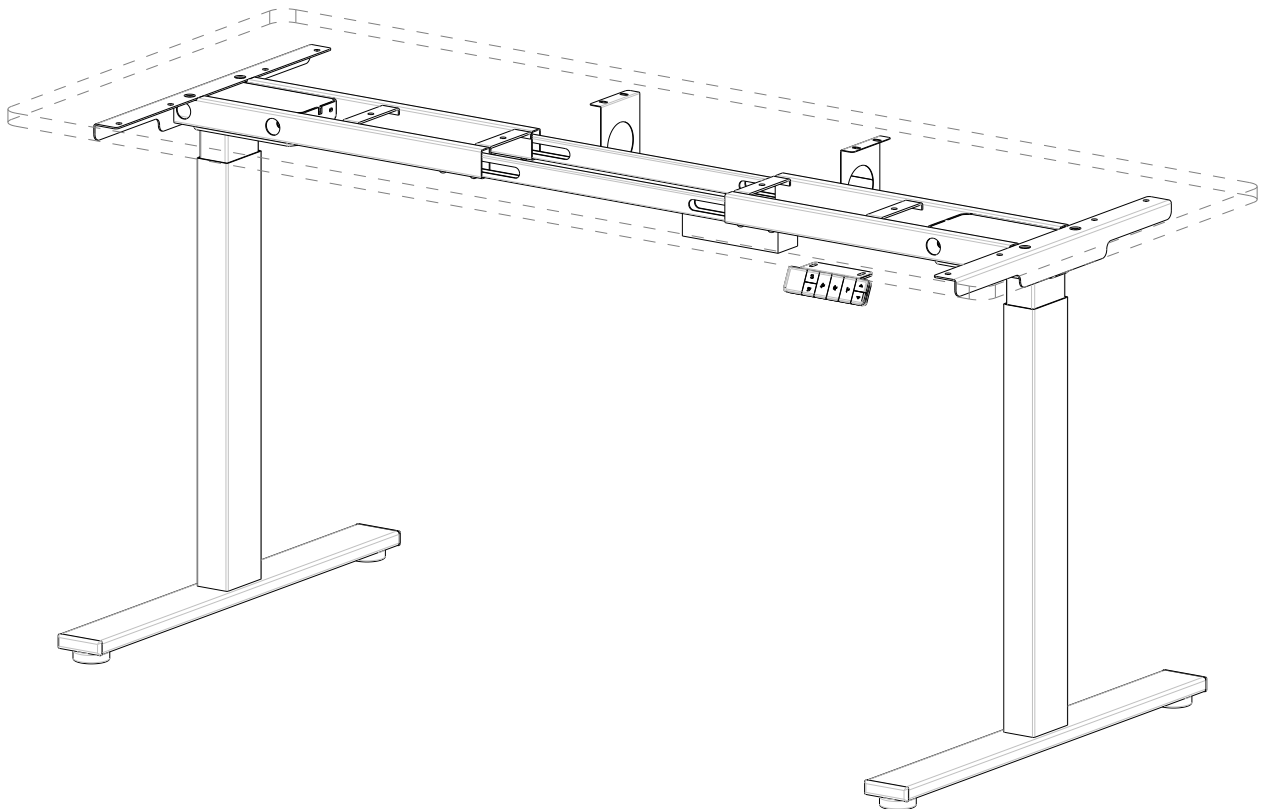


Electric Standing Desk Frame

Assembly Instructions

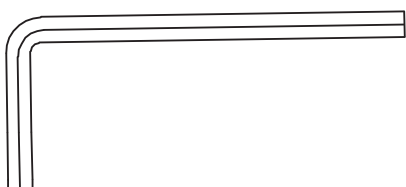
Model:SD04-D2



If you encounter any issues, please contact us at
cs@siago.team for support.



Tools required for assembly



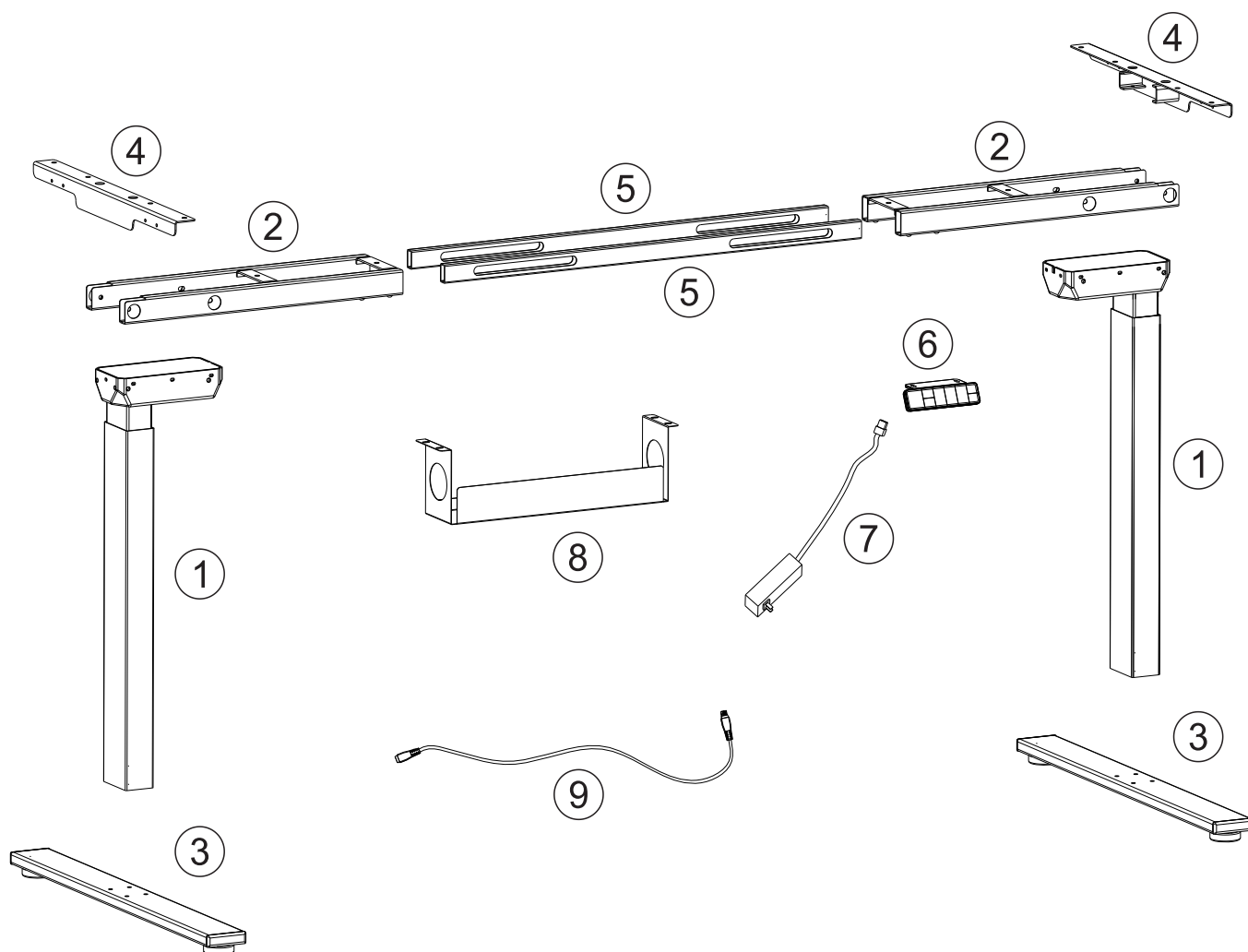
Safety Instructions

- Please do not exceed the weight limitations of this item.
- Do not stand on or use any part of this item as a step ladder.
- Firmly secure all bolts, screws, and knobs before use.
- Reconfirm that all bolts, screws, and knobs are secure every 90 days.
- Fasten screws loosely during initial assembly. Do not firmly tighten the screws until the item is completely assembled.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- If any parts are missing, broken, damaged, or worn, stop using this product until repairs are made or factory replacement parts are installed.
- Do not use this item in a way inconsistent with the manufacturer's instructions as this could void the product warranty.

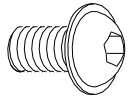
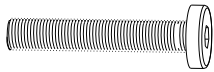
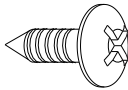
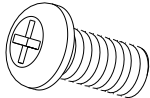
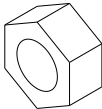
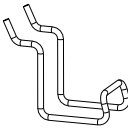
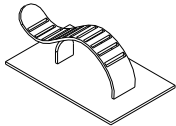
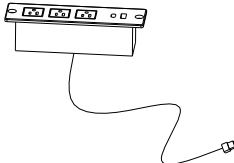
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Parts List



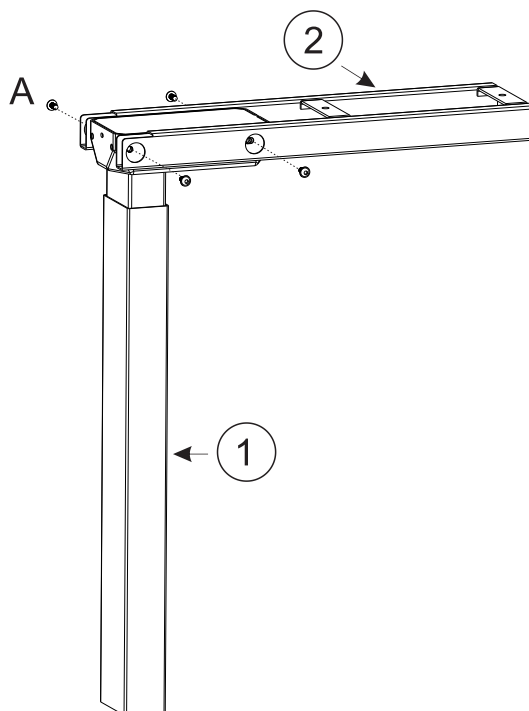
Screws Pack

A		M6*12mm	16pcs
B		M6*35mm	12pcs
C		M5*16mm	18pcs
D		M4*12mm	2pcs
E		M4	2pcs
S		Hooks	2pcs
G		Cable Ties	4pcs
H		Cross Allen Wrench	1pc
V		Power Strip	1pc

Installation Steps

Step 1

Align ② with the two holes below ①.
Repeat this step for the other side.



X2

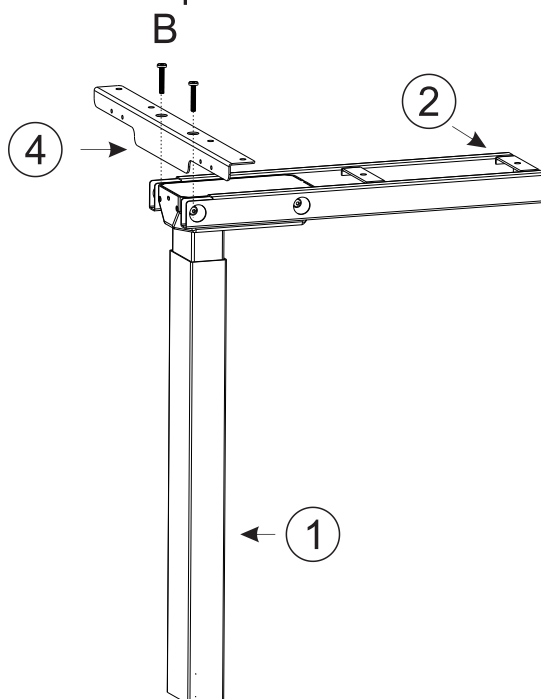
A



X8

Step 2

Insert one screw first and do not fully tighten it.
After both screws are in place, tighten them securely.
Repeat this step for the other side.



X2

B

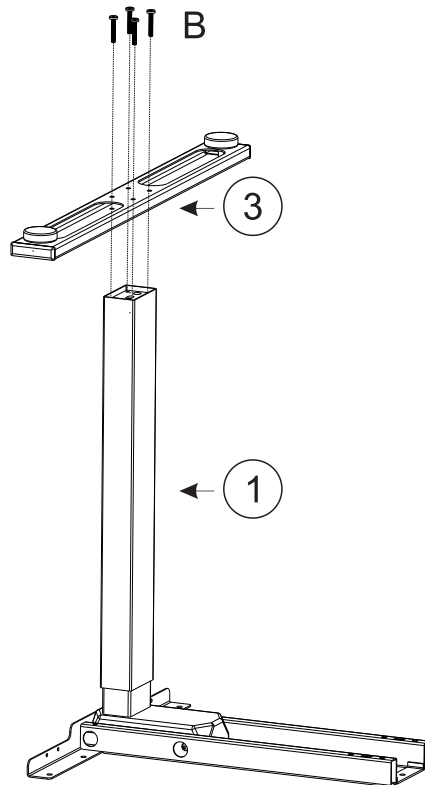


X4

Note: Do not fully tighten the screws until all of them are in place.

Step 3

Repeat this step for the other side.



X2

B

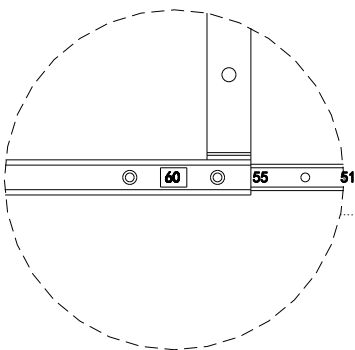
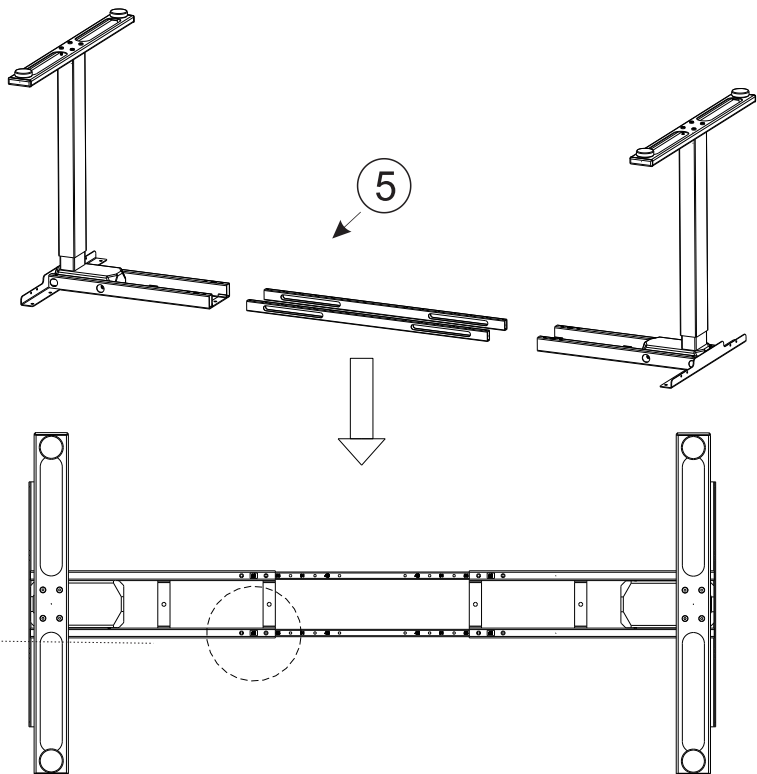


X8

Step 4

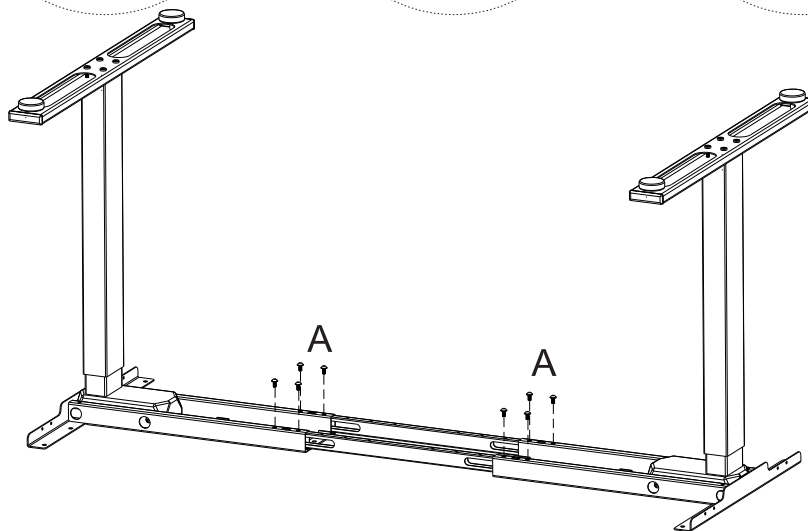
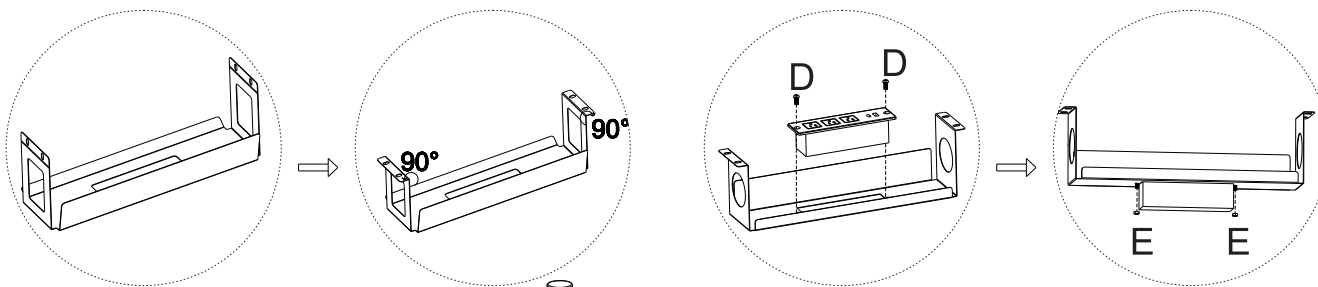
Select the appropriate frame length according to the tabletop length.

- 43–49 inch → 48
- 49–53 inch → 51
- 53–57 inch → 55
- 57–61 inch → 60
- 61–65 inch → 63
- 65 inch+ → 71



Note: Do not fully tighten the screws until all of them are in place.

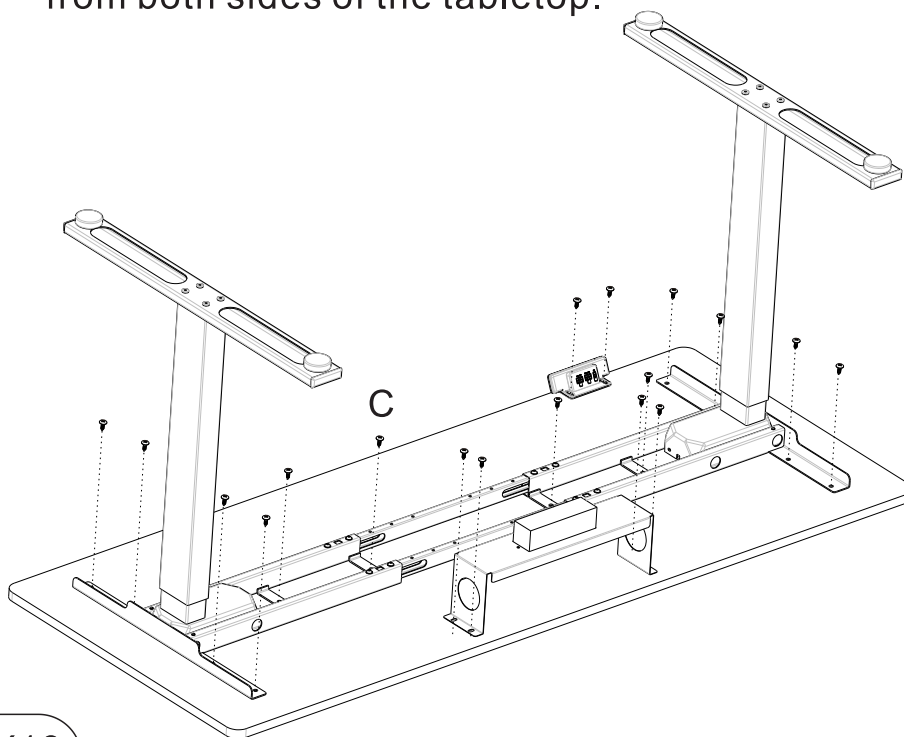
Step 5



E		X2
D		X2
A		X8

Step 6

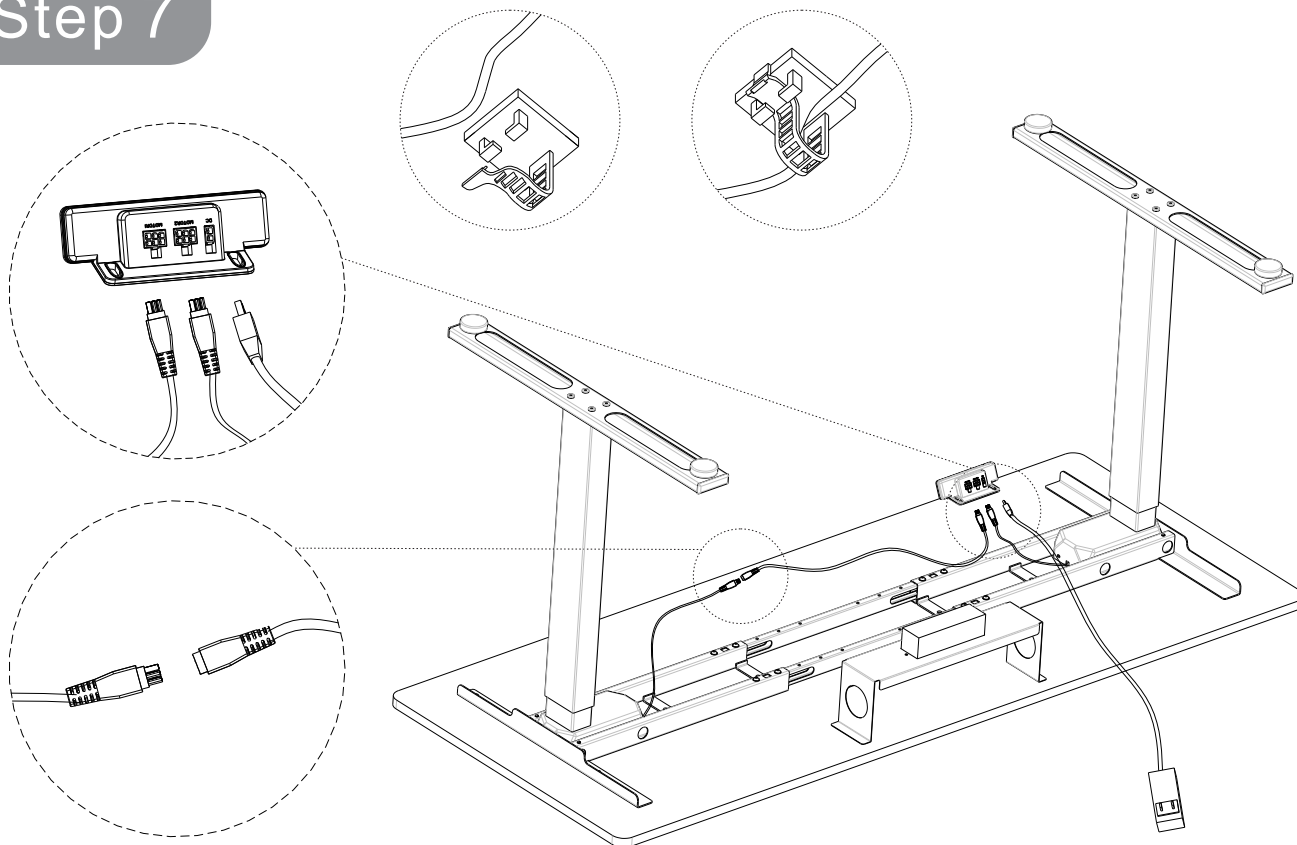
Board need to be purchased separately. Before tightening screw C, check that the frame is centered and evenly spaced from both sides of the tabletop.



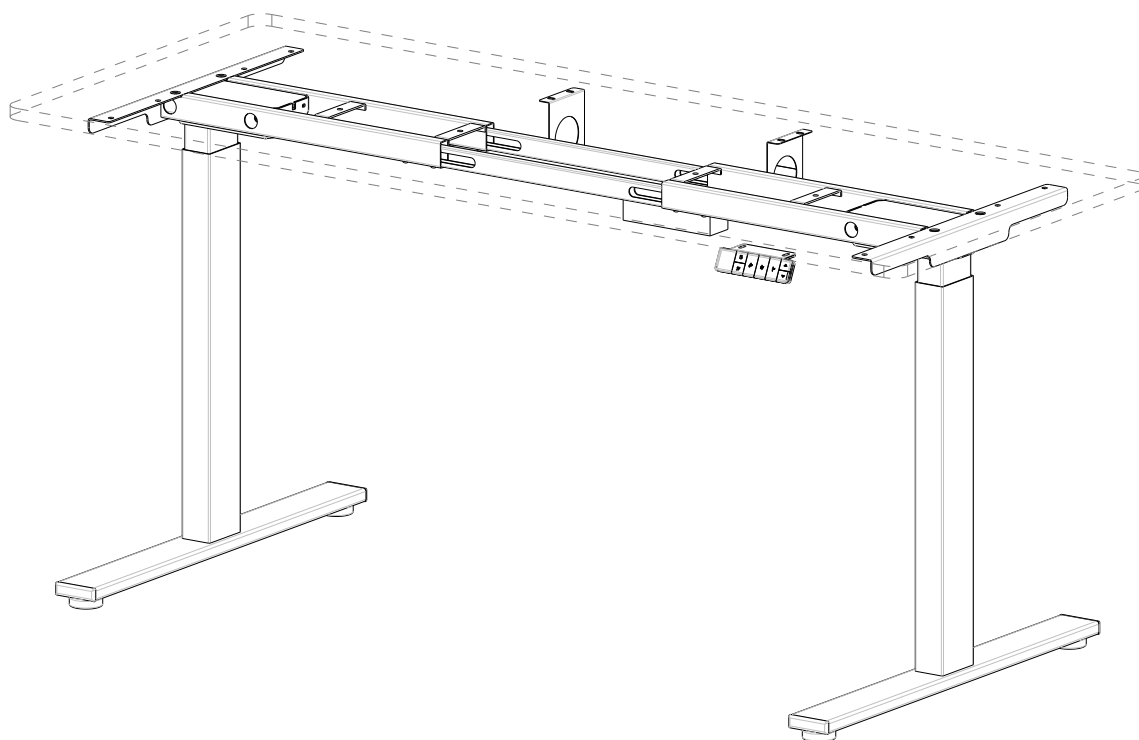
C		X18
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Note: Do not fully tighten the screws until all of them are in place.

Step 7

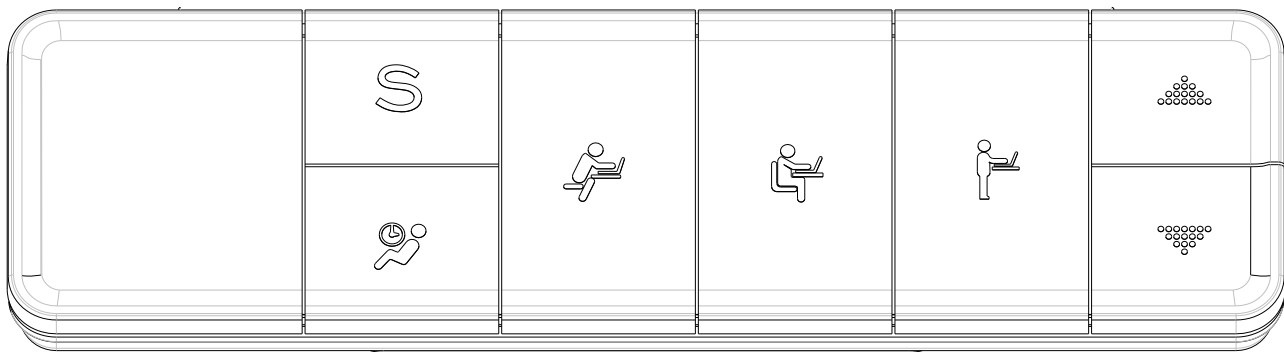


Step 8



Note: Do not fully tighten the screws until all of them are in place.

Controller Guidelines



Operation	Button	Operation Description
Initialization Operation/ Reset		Press and hold the “▽” button. After the lifting legs stop, continue holding for 5 seconds until “rES” appears on the display. The lifting legs will slowly lower to the lowest position and rebound slightly, indicating that the reset is complete. If the button is released during the reset process, press and hold the “▽” button again to continue.
Raise the Desk		Press and hold the “△” button to raise the desk. Release the button to stop.
Lower the Desk		Press and hold the “▽” button to lower the desk. Release the button to stop.
Sit/Stand Reminder		Press the button to set the timer (0.0–4.0 h). Use Up/Down to adjust in 0.5 h steps. The setting exits automatically after 2 seconds. A flashing decimal point indicates an active timer; the display lights up when the timer ends.
Memory Settings and Operation	   	Short press the “S” button. The current height will be displayed and flash for 3 seconds (or short press “S” again to exit). While the display is flashing, short press any memory button (1–3) to save the current height. When saved successfully, “H1 / H2 / H3” will appear on the display for 2 seconds, then the system will exit. When a memory button is pressed, the display will first show the target height for 1 second. The desk will then move, and the current height will be shown in real time until the target position is reached and movement stops. Press any button to stop the movement.

Child Lock		Press and hold the “△” and “▽” buttons at the same time for 3 seconds. When “LoC” appears on the display, the system is locked and the desk cannot be raised or lowered. While locked, press and hold the “△” and “▽” buttons again for 3 seconds. When the display changes from “LoC” to the normal height display, the system is unlocked.
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Error Code Guidelines

Error Code	Instructions	How to do?
E31	Low voltage	Change the power
E32	High voltage	Change the power
E02	Obstruction rebound	Remove the obstruction
E10	Motor cable not connected	Check motor line
E20	Overload	Reduce the load
E60	Motors not synchronized	Reset
Hot	Overheating	Wait 15 minutes/power off and restart

If you have any problems installing or using your standing desk, do not hesitate to contact us.

Email: **cs@siago.team**

Warning

The manufacturer and seller explicitly disclaim any liability for any personal injury or property damage caused by the user's failure to follow the instructions for assembly, incorrect use, improper maintenance, or unauthorized modification.